



Novel industrial bioprocesses for production of key valuable steroid precursors from phytosterol



Project acronym: MySterI

(*Mycobacterial Steroids for Industry*)

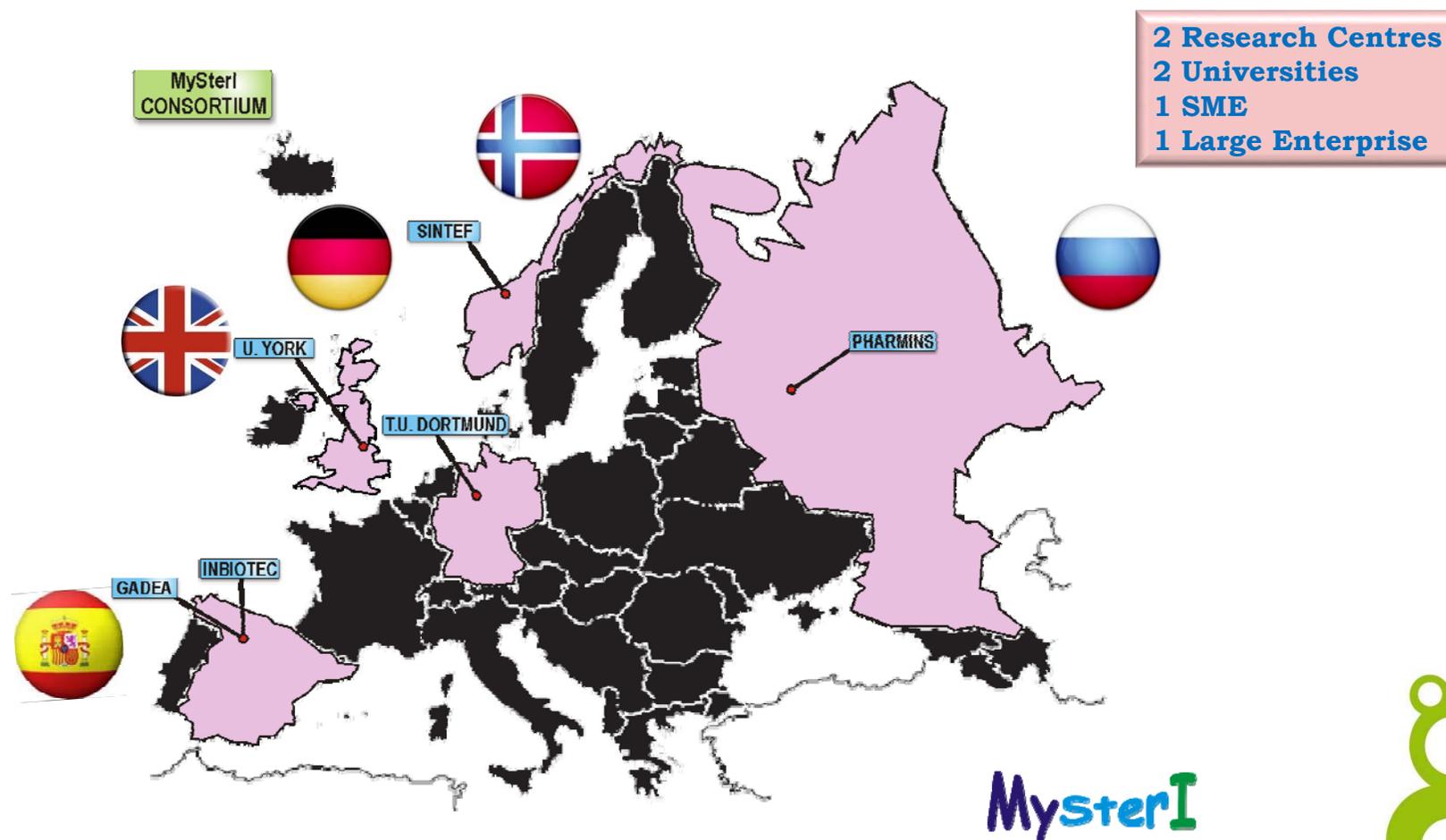
Project no: EIB.12.010

Name: Carlos Barreiro

MySterI

ERA-IB-2 final conference, Berlin, 16./17.02.2016

Project partners



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P1: INBIOTEC

Project partners

- **P1: COORDINATOR:** *Asociación de investigación- INBIOTEC-Instituto de Biotecnología de León (Research Centre). León (Spain).*
- *Dr. Carlos Barreiro, Dr. Antonio Rodríguez-García, Dr. Alberto Sola-Landa*

MySterI tasks of INBOTEC:

- Genome sequencing *Mycobacterium* sp NRRL B-3805
- Genome mining and annotation
- Transcriptomics (microarrays, RNAseq)
- Proteomics (secretome analysis)

- *Total project budget: 93 000 €*



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P2: Pharmins Ltd.

Project partners

- ***P2: Pharmins Ltd. (SME) Pushchino (Russian Federation)***

- *Dr. Marina Donova*

MySterI tasks of Pharmins:

- Genome sequencing *Mycobacterium* sp NRRL B-3805

- Biochemical characterization of proteins

- Sterol conversion by modified mycobacterial strains

- Two-steps fermentation to obtain 11- α -OH-AD

- Modification of 11 α -hydroxylase enzymes

- ***Total project budget: 123 743 €***



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**P3: University
of York**

Project partners

- ***P3: University of York (University) York (UK)***
 - *Professor Maggie Smith, Dr Jessica Loraine*

MySterI tasks of U. of York:

- Genome sequencing *Mycobacterium* sp NRRL B-3805
- Genetic tools and strain development
- Development of DNA transformation procedures
- Development of gene knock-out techniques
- Development of promoters to control gene expression

- ***Total project budget: 312 246€***



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P4: Stiftelsen
SINTEF

Project partners

- *P4: Stiftelsen SINTEF (Research centre). Trondheim (Norway)*
- *Mr. Håvard Sletta, Mr. Kjell.D.Josefsen, Dr. Anna Nordborg*

MySterI tasks of SINTEF:

- Miniaturized cultivations
- Rapid LC/MS analyses for steroids
- Development of fermentation medium for 'omics
- Laboratory scale fermentations and metabolomics

- *Total project budget: 450 000€*



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Project partners



- ***P5: Technische Universität Dortmund. Laboratory of plant and process design (University) Dortmund (Germany)***

- *Dr.-Ing. J. Merz, Prof. Dr.-Ing G. Schembecker*

MySterI tasks of TU Dortmund University:

- Key performance indicators capable to handle impurity limits
- Prototyping of a robot based conceptual design methodology
- Design of a prototype of a downstream process

- ***Total project budget: 601 987€***





**P6: Gadea
Biopharma**

Project partners



- ***P6: Gadea Biopharma S.L. (Large Enterprise). León (Spain)***
- *Dr. José L. Barredo, Dr. Marta Rodríguez-Sanz*

MySterI tasks of Gadea:

- Optimization of media and flask cultures**
- Two-steps fermentation to obtain 11- α -OH-AD**
- Improvements for phytosterol bioconversion into testosterone, 11- α -OH AD and DHEA**
- Pilot plant (5-500 L) viability studies and demonstration**

- ***Total project budget: 67 000€***



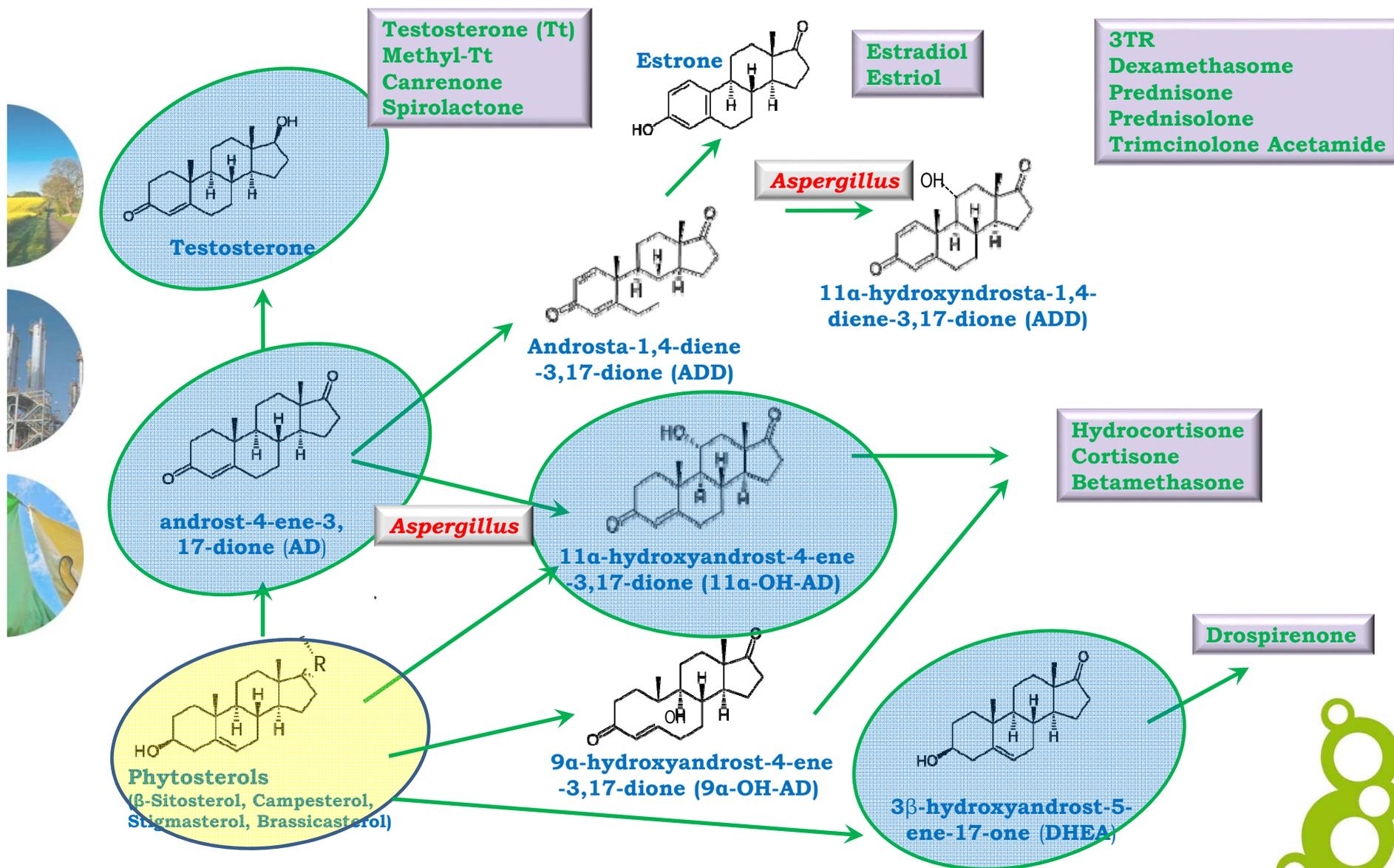
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Introduction

Why these compounds?





Phytosterols low water solubility (1 μ M, retards bioavailability)

Bioaccessibility and bioavailability of phytosterols (smaller the particle size)

Cell envelope (lipophilic cell envelopes containing mycolic acids)

Affinity uptake of sterols (direct contact between cells and the substrate)

Toxic effects of steroid products (AD and ADD inhibit cell growth)

***In situ* product recovery** (special adsorbents addition)

Wang *et al.*, 2011 (From Soybean Phytosterols to Steroid Hormones). DOI: 10.5772/1007



General objective of MySterl:

Production of different high value steroid precursors from phytosterols in a single step

Detailed objectives of the project:

- Genome sequencing and annotation of *Mycobacterium* sp. NRRL B-3805 (AD-producer) to identify key bioconversion genes and to enable 'omics tools.
- Understanding of phytosterols bioconversion by means of 'omics technologies.
- Development of the genetic engineering tools for *Mycobacterium* sp. NRRL B-3805.
- Construction of mycobacterial strains capable of producing 11- α -OH-AD, DHEA and testosterone.
- Designing more efficient and eco-friendly methods of production and downstream processing for the three selected compounds.



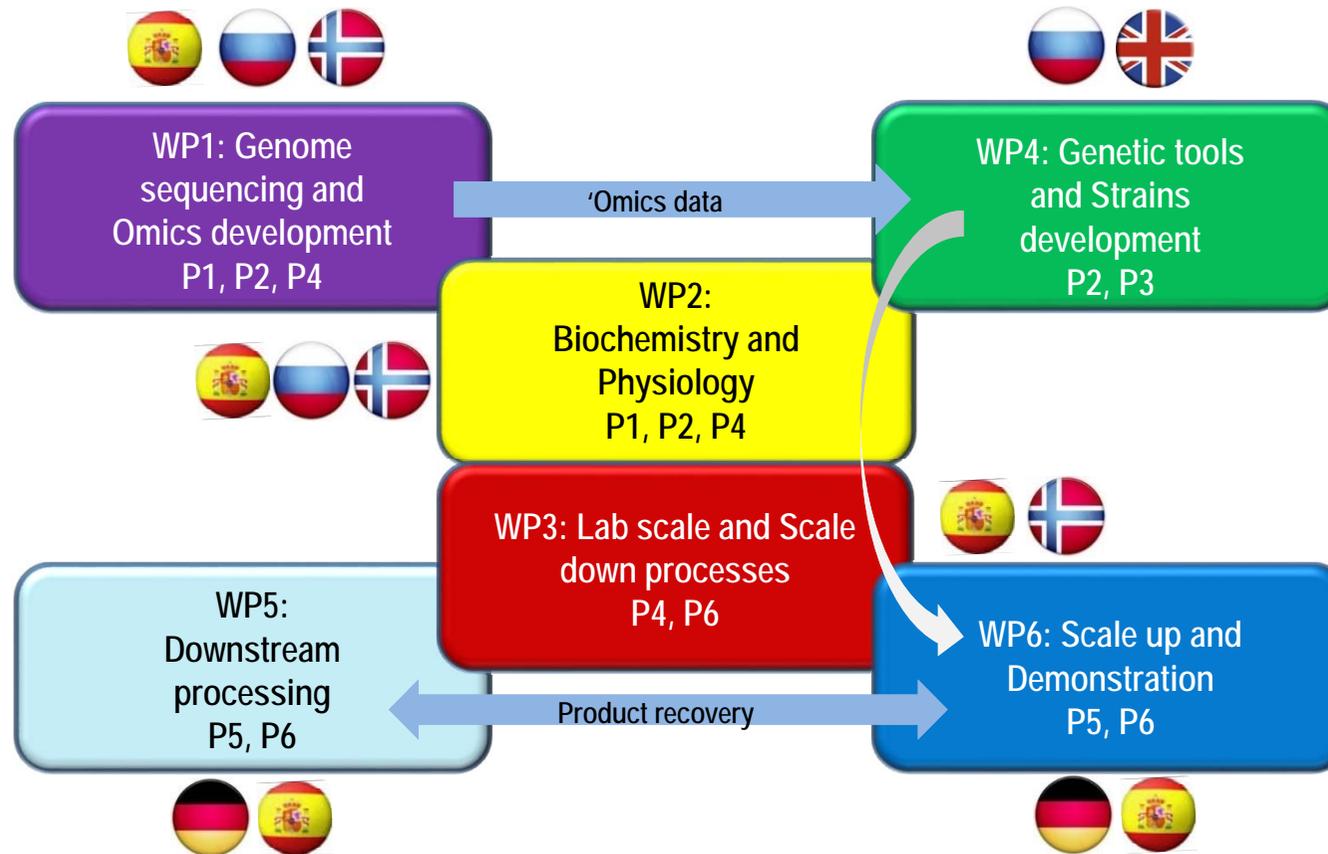
Introduction



Mycobacterium sp NRRL B-3805:
Fast-growing Mycobacteria
High AD production
Low ADD production

- General project approach:

Workpackages Scheme



Summary



- Genome sequencing and annotation of *Mycobacterium* sp. NRRL B-3805 (AD-producer) to identify key bioconversion genes and to enable 'omics tools.



- Understanding of phytosterols bioconversion by means of 'omics technologies.



- Development of the genetic engineering tools for *Mycobacterium* sp. NRRL B-3805.



- Construction of mycobacterial strains capable of producing 11- α -OH-AD, DHEA and testosterone.



- Designing more efficient and eco-friendly methods of production and downstream processing for the three selected compounds.

Plans for future:

- Continue steroids research by Horizon2020
- Two ERA-IB have been applied to 7th call



Project outcome

Tools



- **Genetics:** DNA transformation procedures, gene knockout technology and a range of promoters for gene expression
- **Physiology:** Established cultivation conditions suitable for 'omics sampling
- **Analytics:** New LC/MS analytical methods for fast measurement of phyosterols and steroids
- **Industrial Processes:** Insight into the transformation process of phytosterols to steroids and impact on cell physiology

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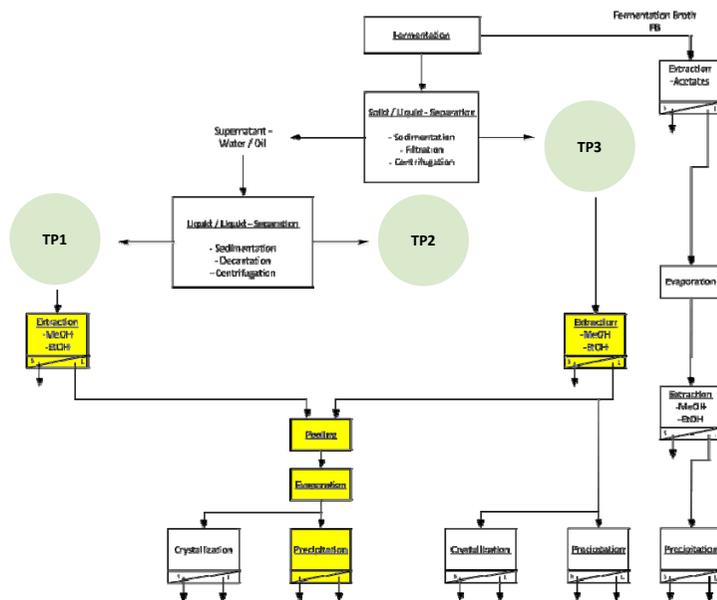
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Project outcome

Greener processes



- Implementation of robot based design methodology
- Development and Automation of process routes for recovering AD:

	$Y_{AD} [\%]$	$X_{AD} [\%]$
Extraction	96.07 ± 0.11	79.0 - 87.6
Pooling	100.00	86.72 ± 0.25
Evaporation	100.00	86.72 ± 0.25
Precipitation	85.28 ± 0.05	88.41 ± 0.17
Σ	81.93	88.41

- Open topics:
 - Crystallization as alternative to precipitation
 - Evaluation of process route with whole fermentation broth



Project outcome

Dissemination



@MySterI_ERA_IB



**Congress
of European
Microbiologists**



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General Evaluation

Publications



Book: "Microbial Steroids". "Methods in Molecular Biology" series of Springer
Ed.: Dr. José Luis Barredo (Gadea Biopharma)

• Papers:

- Dovbnya D, Kollerov V, Khomutov S, Malov D, Donova M. A two-step one-pot bioprocess for production of 11a-hydroxyandrost-4-ene-3,17-dione from phytosterol *New Biotechnology*, 2014, v. 31s, s119-120.
- Rodríguez-García A; Fernández-Alegre E; Morales A; Sola-Landa A; Lorraine J; Macdonald S; Dovbnya D; Smith MCM; Donova M; Barreiro C. Complete genome sequence of 'Mycobacterium neoaurum' NRRL B-3805, an androstenedione (AD) producer for industrial biotransformation of sterols. *J. Biotechnol* (Under Review)...

• Oral presentations:

- C. Barreiro. Production improvement of microbial metabolites by Synthetic Biology. Bangalore India BIO2016, Bangalore, India (2016).
- F. Thygs, J. Merz, G. Schembecker. Automation Strategies in Downstream Process Development. 11th International PhD Seminar on Chromatographic Separation Science, Sundern, Germany (2015).
- F. Thygs, C. Schulze, J. Merz, G. Schembecker. Downstream Process Development: Automation techniques to support experimental investigation. 10th International PhD Seminar on Chromatographic Separation Science, Egmond aan Zee, Netherlands (2014).
- F. Thygs, St. Schuldt, J. Merz, G. Schembecker. Systematic Downstream Process Design: Automation techniques for the purification of natural products. 9th International PhD Seminar on Chromatographic Separation Science, Weggis, Switzerland (2013).

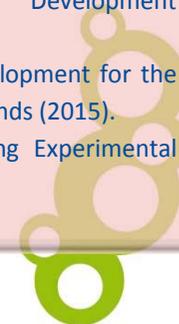
• Poster presentations:

- C. Barreiro, E. Fernández-Alegre, A. Sola-Landa, A. Morales & A. Rodríguez García; N. Strizhov, D. Dovbnya & M. Donova; J. Lorraine & M. Smith; K. Josefsen *et al* MySterl: a one-step steroid precursors production project from Mycobacterium to industry. FEMS 2015, Maastricht, the Netherlands (2015).
- F. Thygs, J. Merz, G. Schembecker. Miniaturization of Purification Strategies for Systematic Downstream Process Development Scale-up and scale-down of bioprocesses, Dechema Himmelfahrtstagung, Hamburg, Germany (2015).
- A Rodríguez García, E Fernández-Alegre, A Sola-Landa, A Morales, A Ibáñez, RV Ullán, C Barreiro. Genome sequencing and 'omics development for the steroid precursors producer *Mycobacterium* sp. NRRL B-3805. 6th Congress of European Microbiologists (FEMS 2015), Maastricht, the Netherlands (2015).
- F. Thygs, J. Merz, G. Schembecker. Downstream Process Development: Automation Technique to Integrate Operational Steps During Experimental Investigation. ProcessNet-Jahrestagung und 31. DECHEMA-Jahrestagung der Biotechnologen, Aachen, Germany (2014).
- J. Lorraine, MCM Smith. MySterl: Mycobacterial Steroids for Industry. Midlands Molecular Microbiology Meeting. Birmingham (UK).

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General Evaluation

International collaboration

- ✓ *Partners interactions (protocols, personnel, strains,...) very beneficial for the achievement of the objectives.*
- ✓ *Supported knowledge very useful in a near future for the **enhancement of the industrial bioconversion process** to obtain steroid precursors.*
- ✓ *Helpful studies focused on **characterization of fermentation broth for a suitable industrial DSP process** for steroid precursors purification.*
- ✓ *“Omic characterization” as **valuable tool to find new target genes** for industrial strain improvement.*



Contact details



Prt	Name	Institution	e-mail
P1	Dr. Carlos Barreiro	INBIOTEC	c.barreiro@unileon.es
P2	Dr. Marina Donova	Pharmins Ltd	donova@ibpm.pushchino.ru
P3	Prof. Maggie Smith	University of York	Maggie.smith@york.ac.uk
P4	Mr. Håvard Sletta	Stiftelsen SINTEF	Havard.sletta@SINTEF.no
P5	Prof. Gerhard Schembecker	Technische Universität Dortmund	Gerhard.Schembecker@bci.tu-dortmund.de
	Dr. Juliane Merz		juliane.merz@bci.tu-dortmund.de
P6	Dr. José L. Barredo	Gadea Biopharma S.L.	joseluis.barredo@amriglobal.com



Acknowledgment

MySterI

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MySterI (Mycobacterial Steroids for Industry)

Project No: EIB.12.010

MySterI wants to thank to:

·ERA-IB

·National Agencies:

-Ministerio de Economía y Competitividad (MINECO), Spain

-Foundation for Assistance to Small Innovative Enterprises (FASIE),
Russia

-Biotechnology and Biological Sciences Research Council (BBSRC), United
Kingdom

-Norges forskningsråd (RCN), Norway

-Bundesministerium für Bildung und Forschung (BMBF), Germany



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